

# Work Order ID 74739



Wednesday, October 05, 2011 2:36:53 PM

Page 1

Item ID: D3766-3

Accept



Setup Start



Revision ID:

Item Name: Rear Rail

Stop



Start Date: 10/5/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 10/14/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

*Handwritten signature*

Date: 11-10-5

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3766

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1-cut tube to length as per dwg D3766 2-drill holes thru to finish size as per dwg D3766 using DT9413, Drill holes labelled #3. 3- deburr

*Handwritten: 4 - FF 12-02-17*

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*Handwritten: 12 - 02 21 (4)*

120

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

*Handwritten: SPH 4 Feb 21/2012*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Page 2

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Item ID: D3766-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Rear Rail

Start Date: 10/5/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 10/14/2011 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

H BL 12-2-21

140

Identify as per dwg &amp; Stock Location: 254

0.00



Packaging

Memo

0.00

Packaging

12/2/22 (4)

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

H MLJ 12/02/23

H 12-02-23 (4)

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**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, October 05, 2011 2:36:57 PM

Page 1

Work Order ID: 74739



Parent Item: D3766-3



Parent Item Name: Rear Rail

Start Date: 10/5/2011

Required Date: 10/14/2011

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:A 08-07-21 revB as per dwg DD verified by:EC  
IPP Rev:B Added Drilling Tooling 08-08-27 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T1.000W.188

Purchased

No

100

f

86.5224

2.7927

11.75874



6061T6 RD TUBE 1.00 X .188W

FF 12-02-12

Location

Loc Qty

Loc Code

MAT016

86.522368

109041

3

114089

5.147368

115868

6.375

117795

72

117797

4

\*

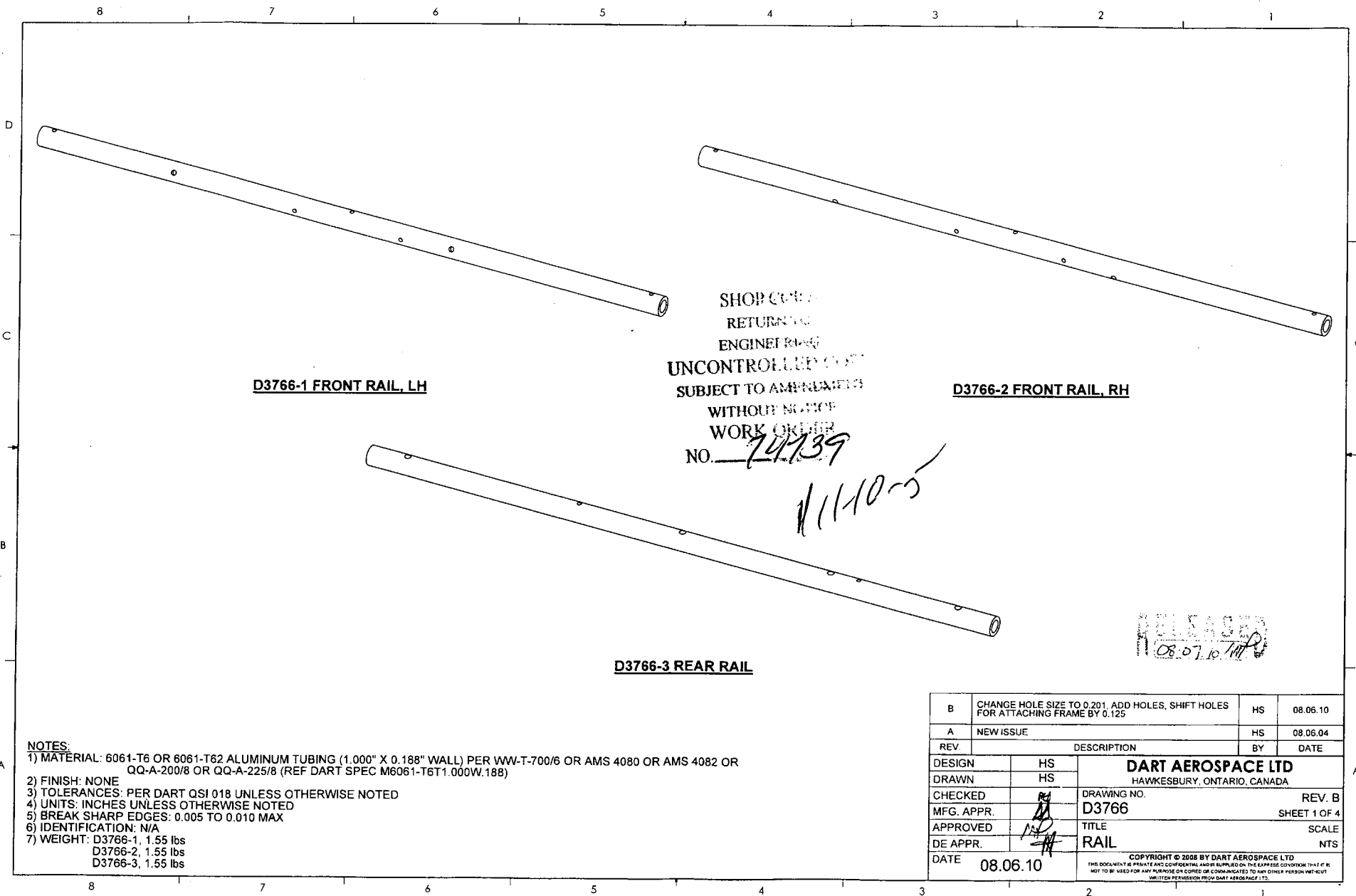
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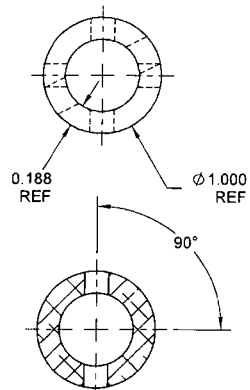
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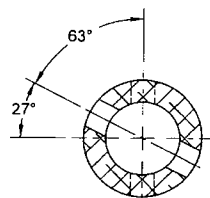
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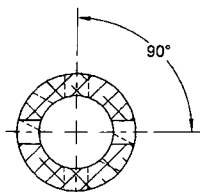




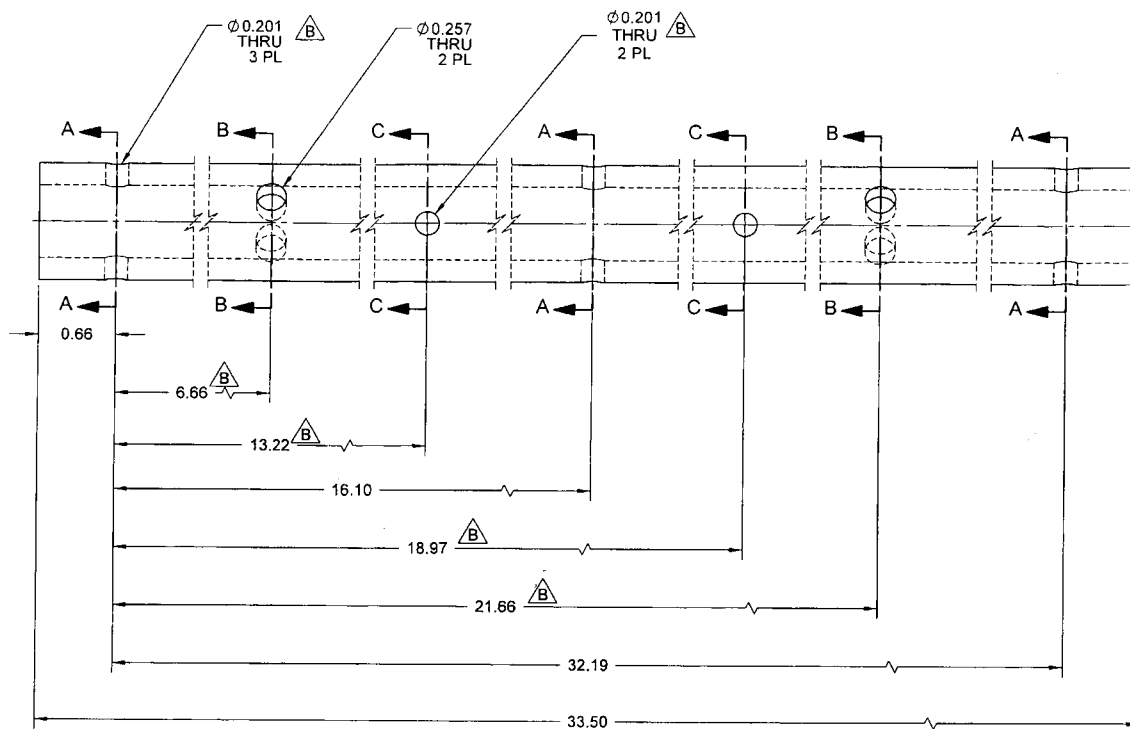
**SECTION A-A**



**SECTION B-B**



**SECTION C-C**



**D3766-1 FRONT RAIL, LH**

74139

RELEASED  
08.07.10

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO. <b>D3766</b>	REV. B
MFG. APPR.		TITLE <b>RAIL</b>	SHEET 2 OF 4
APPROVED		SCALE	NTS
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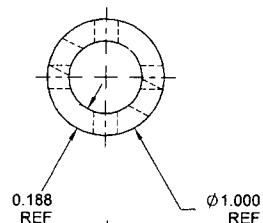
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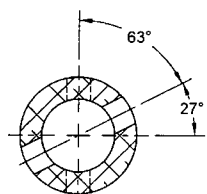
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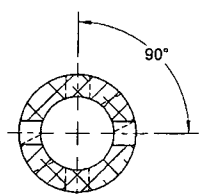
**NOTE:** Date & initial all entries



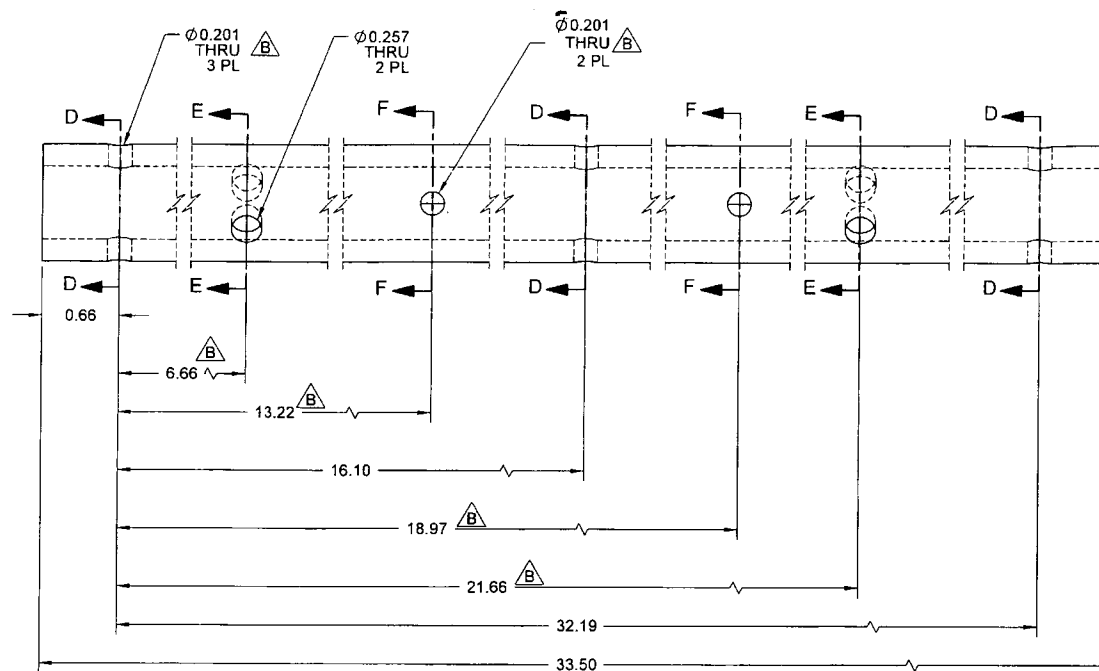
**SECTION D-D**



**SECTION E-E**



**SECTION F-F**



**D3766-2 FRONT RAIL, RH**

*17473T*

*RELEASED*  
*05-07-10*

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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
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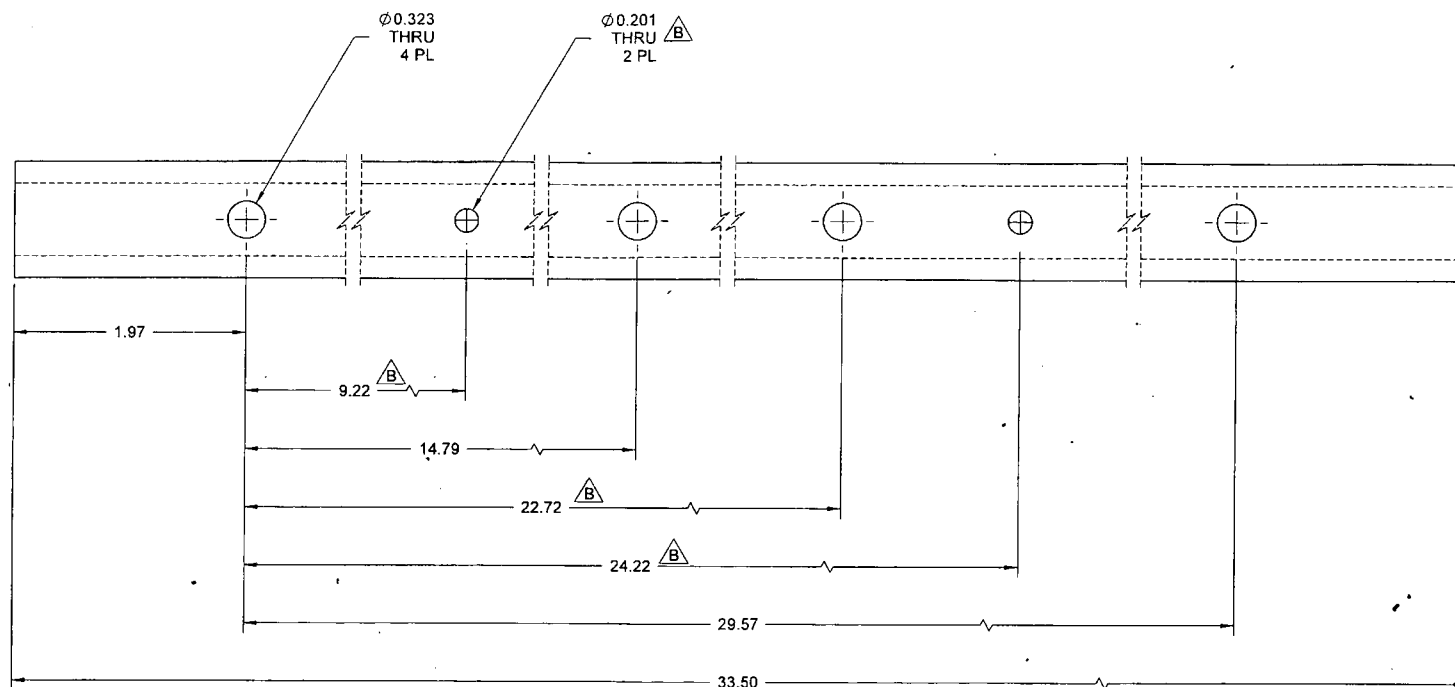
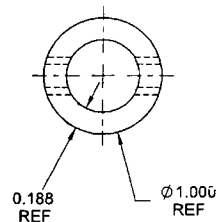
8 7 6 5 4 3 2 1

D

C

B

A



**D3766-3 REAR RAIL**

74139

08.06.10

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8 7 6 5 4 3 2 1

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